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TITLE:

INVENTOR(S):

Manufacture of colored woods Ito, Tatsuo; Ihara, Ichiro

PATENT ASSIGNEE(S):

Matsushita Electric Works, Ltd., Japan

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Japanese

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Colored woods are manufd. by impregnating

woods with reactive coloring solns., then with

dye solns, and then with synthetic resins and semi-cured by hot air, then coating with the above synthetic resins contg. colorants , and curing (grain is marked by darkening vessels of broad-leaved trees).

Thus, oak veneers were impregnated with 30% NaHCO3 aq. soln. for 10 min and laminated, then coated with Suminol Milling Brown 3G (dye) 2% soln., treated with steam for 3 h, cooled and dried, then impregnated with a compn. composed of unsatd. polyester 100, styrene 20, and Bz202 2 parts, and semi-cured at 120-140.degree. for 20 min. This veneer was laminated on a plywood and pressed at 10-11 kg/cm2 and 140-150.degree.

for

3 min, then coated with the above synthetic resin contg. 2 parts Bicol Stain Brown (dye) to give a colored plate.

Manufacture of colored woods TI

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coloring wood polymer impregnation; plastic ST

> wood composite coloring; polyester styrene impregnation wood

ITWood

> (coloring of, in wood plastic composites, impregnating reactive coloring solns. for)

IT Coloring

(of woods, in wood-plastic composites, by impregnation with reactive coloring soln.)

Polyesters, uses and miscellaneous ΙT RL: USES (Uses)

(unsatd., styrene-crosslinked, wood impregnated with colorants) 100-42-5, Styrene, uses and miscellaneous IT. RL: MOA (Modifier or additive use); USES (Uses) (crosslinking agents, for unsatd. polyester colorants in 1309-37-1, uses and miscellaneous 6373-79-1, Suminol Milling Brown 3G IT12227-89-3, Mapico Black BL-100 95328-15-7 110734-98-0 110735-28-9 110736-73-7 110736-74-8 110736-75-9 RL: USES (Uses) (dyes, for woods) 497-19-8, 144-55-8, Sodium hydrogencarbonate, uses and miscellaneous IT Sodium carbonate, uses and miscellaneous 1310-73-2, Sodium hydroxide, uses and miscellaneous 7758-98-7, uses and miscellaneous Copperintate RL: USES (Uses) (reactive coloring solns., wood impregnated with) ΙT 9011-14-7, Poly(methyl methacrylate)

RL: USES (Uses)

(wood impregnation with colorants and)